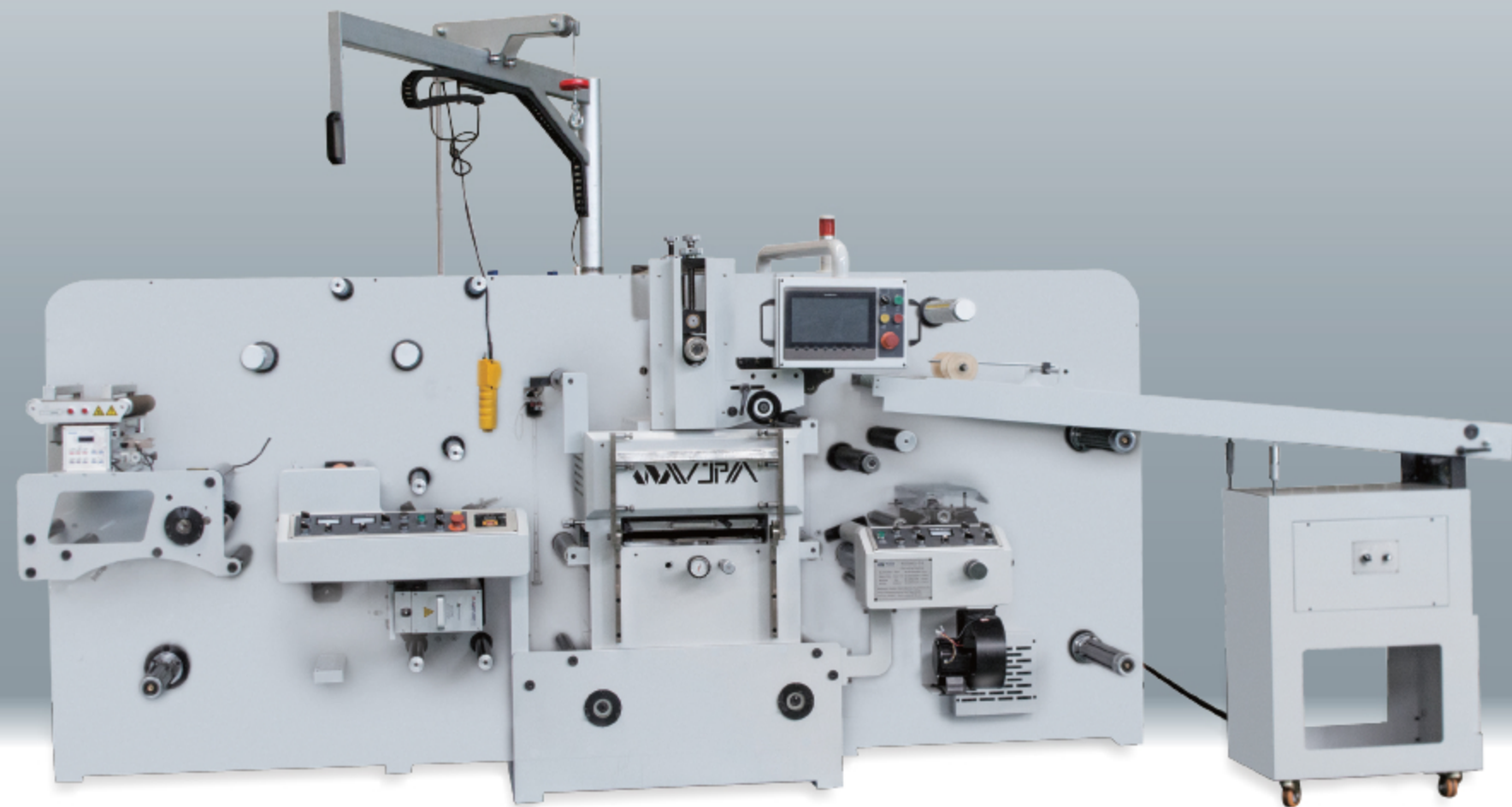


# WJJM350

## 多功能间歇轮转模切机

### Intermittent Rotary Label Die-Cutting Machine



#### 技术性能 Characteristics

WJJM350多功能间歇轮转模切机系万杰公司自主研发的标签印制后道加工机械。该机器属于模块化设计,整合了圆压平压两种模切方式,可以实现模内标签、铜版纸标签全轮转模切方式(带全自动输送收集台)与不干胶间歇模切方式,两种工作模式可随意互换。本设备可用于不干胶标签间歇模切或者全轮转模切,也可用于模内贴或者铜版纸标签的全切。还可以根据客户需求选配柔版局部上光、满版上光、UV胶覆膜、局部冷烫金、喷码、分条、纵切反转贴合等模块组。

WJJM 350 multi-function intermittent rotary label cutting machine is researched and developed by Wanjie Machinery Equipment Co.,Ltd,which is used for printed label processing.The machine is module design, integrate two die-cutting mode of rotary and flat-bed which can realize in-mould-label, Copper printing paper label full cutting (have automatic convey and collection platform) and adhesive paper intermittent cutting , can exchange between this two ways.The machine can use for adhesive label intermittent cutting or full rotary cutting, also can use for IML,Copper printing paper label full cutting. Can equipped with flexo spot varnishing,full-plate varnishing, UV glue laminating,spot cold stamping, inkjet code, slitting, longitudinal cutting and reverse laminating,etc.

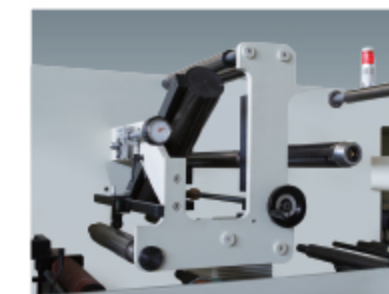
#### 技术参数 Technical Variables

最高间歇模切速度	Max Speed(Semi Rotary Die cut)	300Times/Min
全轮转最高速度	Max Full Rotary Speed	110Meters/Min
不干胶模切精度	Accuracy of adhesive Cutting	±0.15mm
模内贴模切精度	Accuracy of IML Cutting	±0.25mm
最大模切面积	Max Die Cutting Area	340mm×340mm (W×L)
进纸宽度	Paper Width	100-350mm
最大放卷直径	Max Unwinding Dia.	ø700mm
最大收卷直径	Max Rewinding Dia.	ø700mm
标配模切磁性辊	Magnetic Cylinder	120Teeth 1/8" C.P
模切长度	Repeat Length of Die Cutting	60mm~350mm
主电机功率	Motor Power	10.75kw
主机身尺寸	Overall Diameter(L×W×H)	2800×1300×1800mm
整机重量	Weight	About 3000KGS

注:模切速度视材料、拉料长度及成品要求而定。  
Note: The die-cut speed will be decided by material quality, material length and print requirement.

#### 选配功能

##### Optional Function



纵切反转贴合  
longitudinal cutting and reverse laminating



全切输送平台  
Full cut conveyor



柔印工位  
Flexographic station